

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **TEYME, S.A.**
Avda. de Castilla 32
28830 San Fernando de Henares, Madrid
(Spain)

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085:2020 Part 2 in the field of activity P (Production)

Scope: New build of railway vehicles and their components.

Welding processes and base material groups:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 12 mm	FW, sl
	1.2	t = 3 - 80 mm	BW, ml
	1.2	t ≥ 5 mm	FW, ml
	3.1	t = 15 - 60 mm	BW, ml
	8.1	t = 3 - 24 mm	BW, ml
141	8.1	t ≥ 5 mm D ≥ 13 mm	FW, ml

Responsible welding coordinator (RWC): Juan Ramón Aparicio Lázaro, Level A (IWE-ES-224) (External)
Born: 1957

Deputy Responsible welding coordinator (DWC): Francisco Arjona Valladares, Level A (IWE-ES-1708)
(External) Born: 1988

Other deputies: Pablo Hidalgo García, Level C. Born: 1963

Comments: see annex.

Certificate No: LRE/15085/CL1/247/22/0

Original approval: 03 January 2022

Issued on: 20 January 2022

Valid: 02 January 2025

Auditor: Vicente Rouco

IWE number: ES-994



José Rivero
Madrid Office
Lloyd's Register España SA

LR031.1.2016.06

José Rivero

Managing Director of Lloyd's Register España, S.A.

General regulations (see annex)

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Avda. de Castilla 32
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Annex certificate No: LRE/15085/CL1/247/22/0

Comments:

This Certificate is subject to monitoring of compliance by Lloyd's Register España SA as required by the standard EN15085-2 2020.

Weld performance class limited to CPB.

Small manufacturer in accordance to EN15085-2 Annex C.

The welding coordinator Juan Ramón Aparicio Lázaro is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRE Madrid